

SERVICE MANUAL

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1. General information

1.1 Getting start

This manual is used as a checking and repairing guide for INVERTER VII LV 6KW model. Before read this manual, it's better to have some electrical or electronic background knowledge. With this guide, you can fix the inverter by yourself firstly.

There are five main parts of this guide:

General information: This part is the basic information of the inverter; you can start to know the inverter from this chapter.

Troubleshooting: This part will tell you how to do when you face a problem.

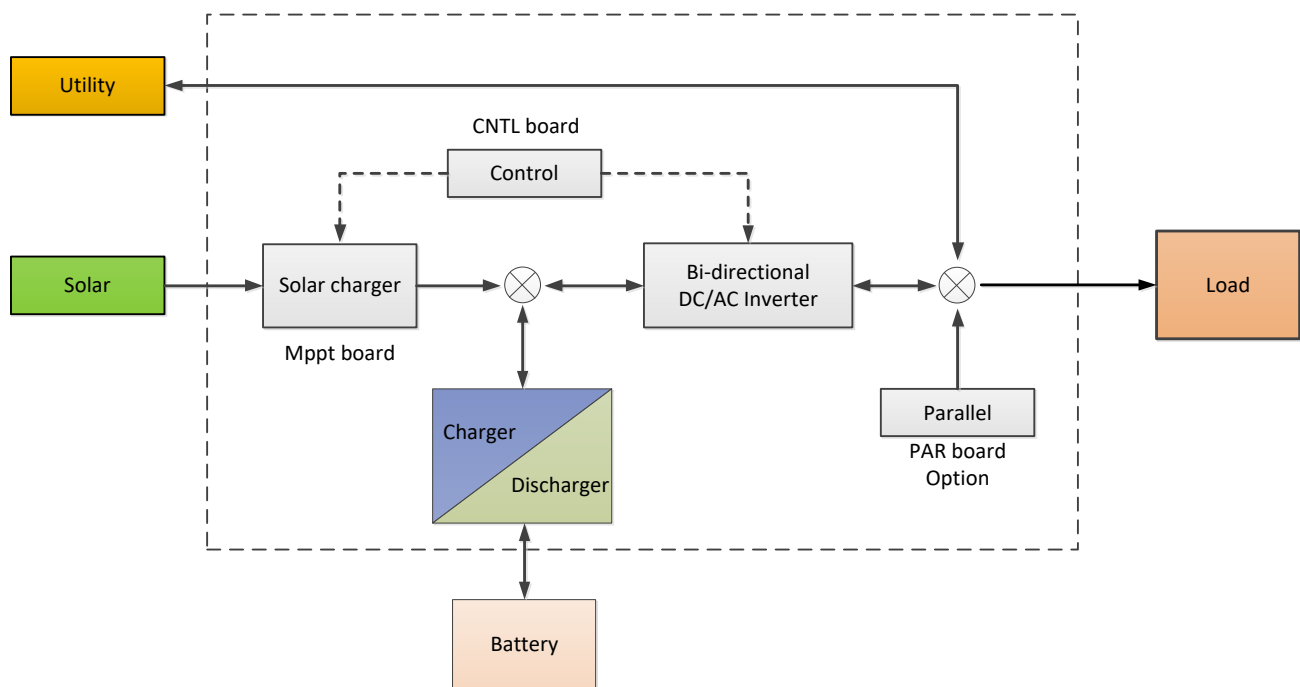
Checking and measuring guide: This part will teach you how to check or repair the inverter by measuring the critical components.

Assembling guide: This part teaches you how to take the board outside and fix the new one.

Cables connection: This part is a reference for cable connection.

1.2 Basic topology introduction

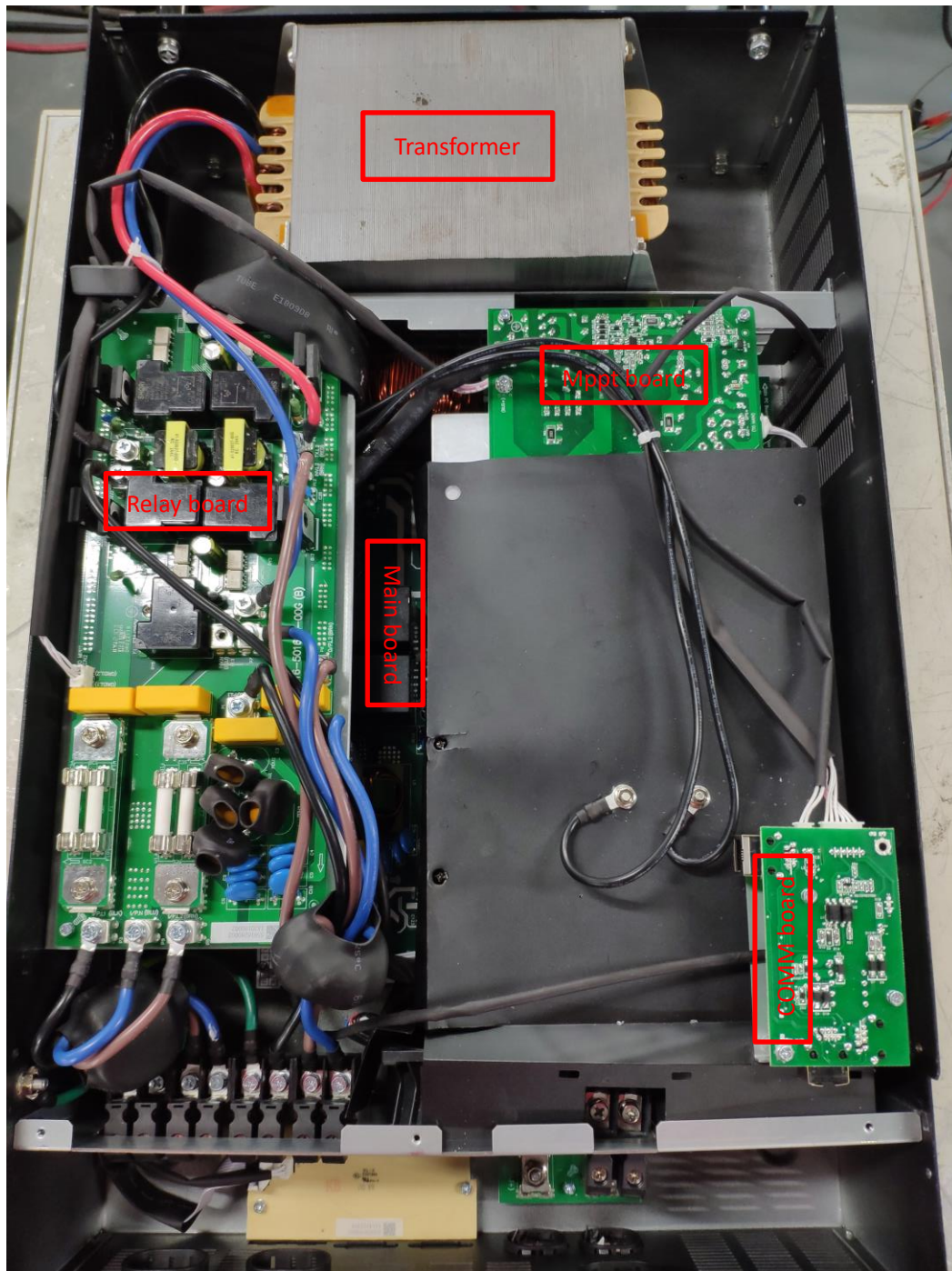
The topology of the inverter shows as below:



Compare with UPS or normal inverter, INVERTER combines a solar charger inside. Solar charger can be a supplement for battery when there is not grid or for saving energy purpose. And with the solar charger, the inverter can have more working modes than UPS. For detail information please refer to our user manual.

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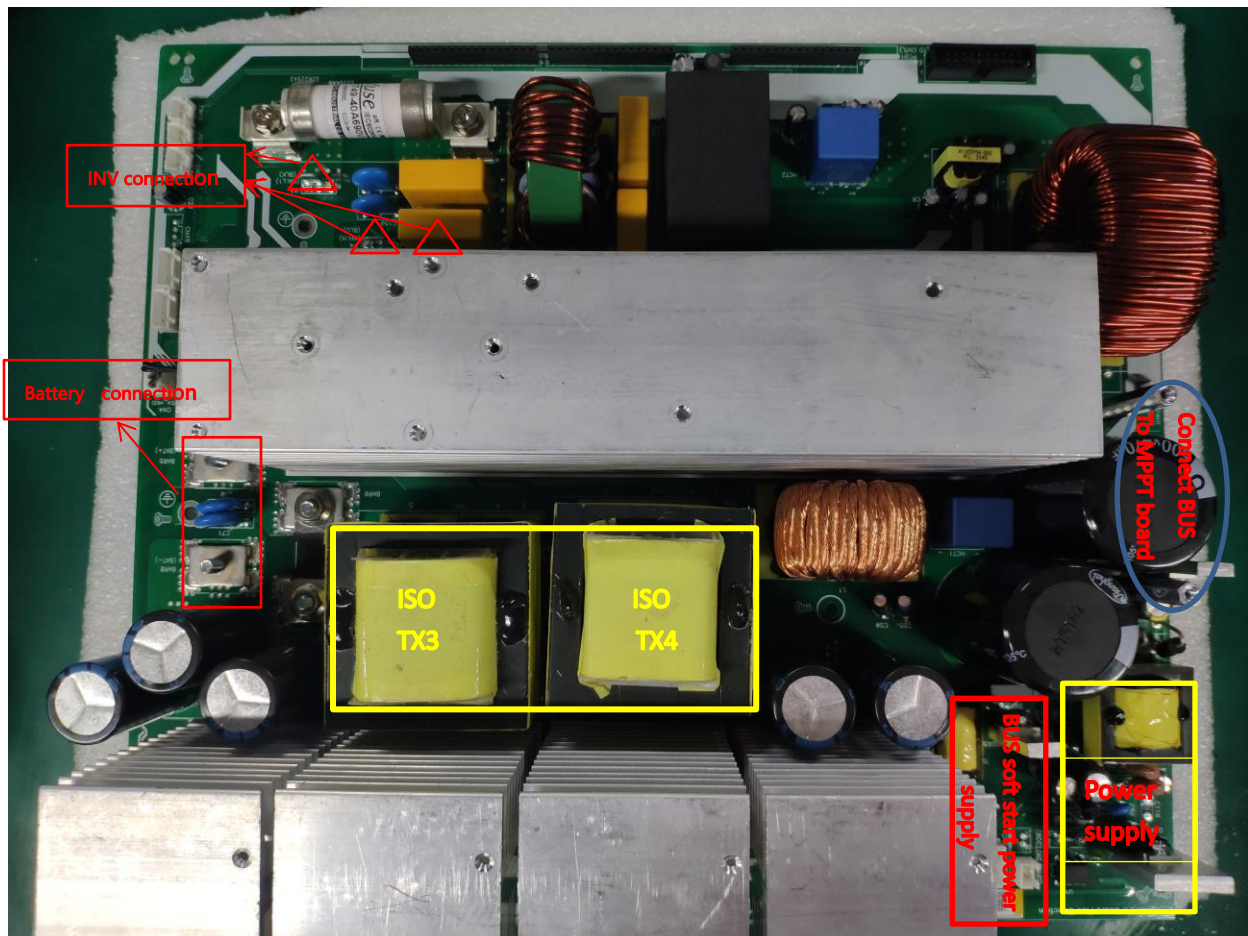
1.3 Overview the inverter



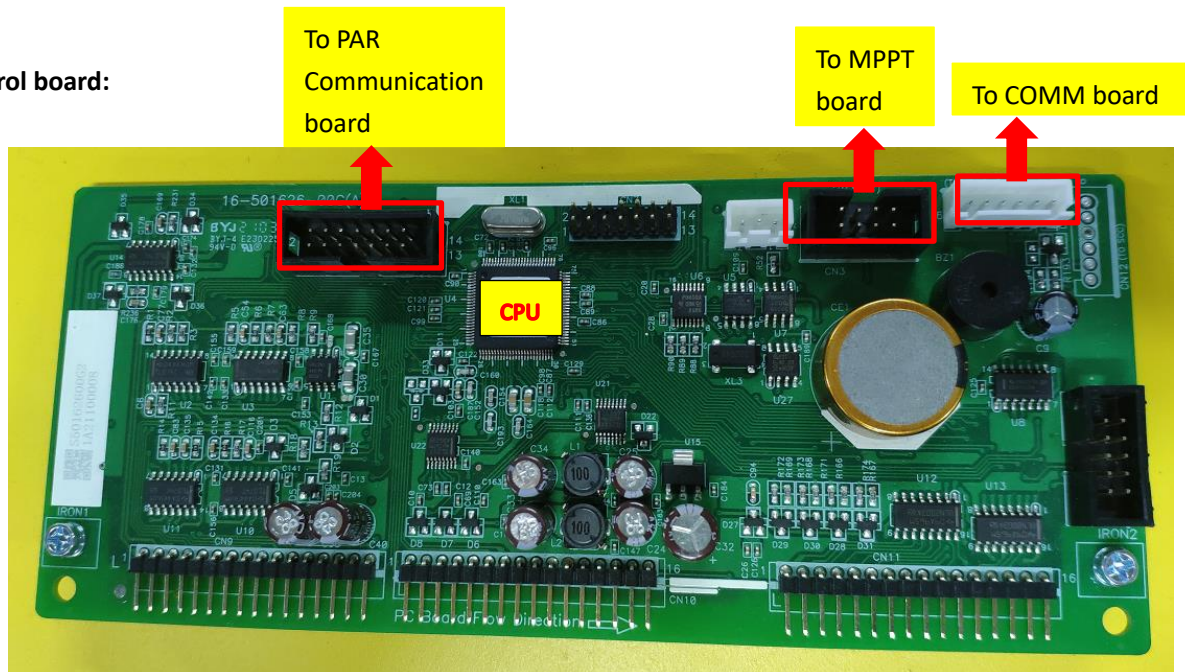
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1.4 PCB overview

Main board:

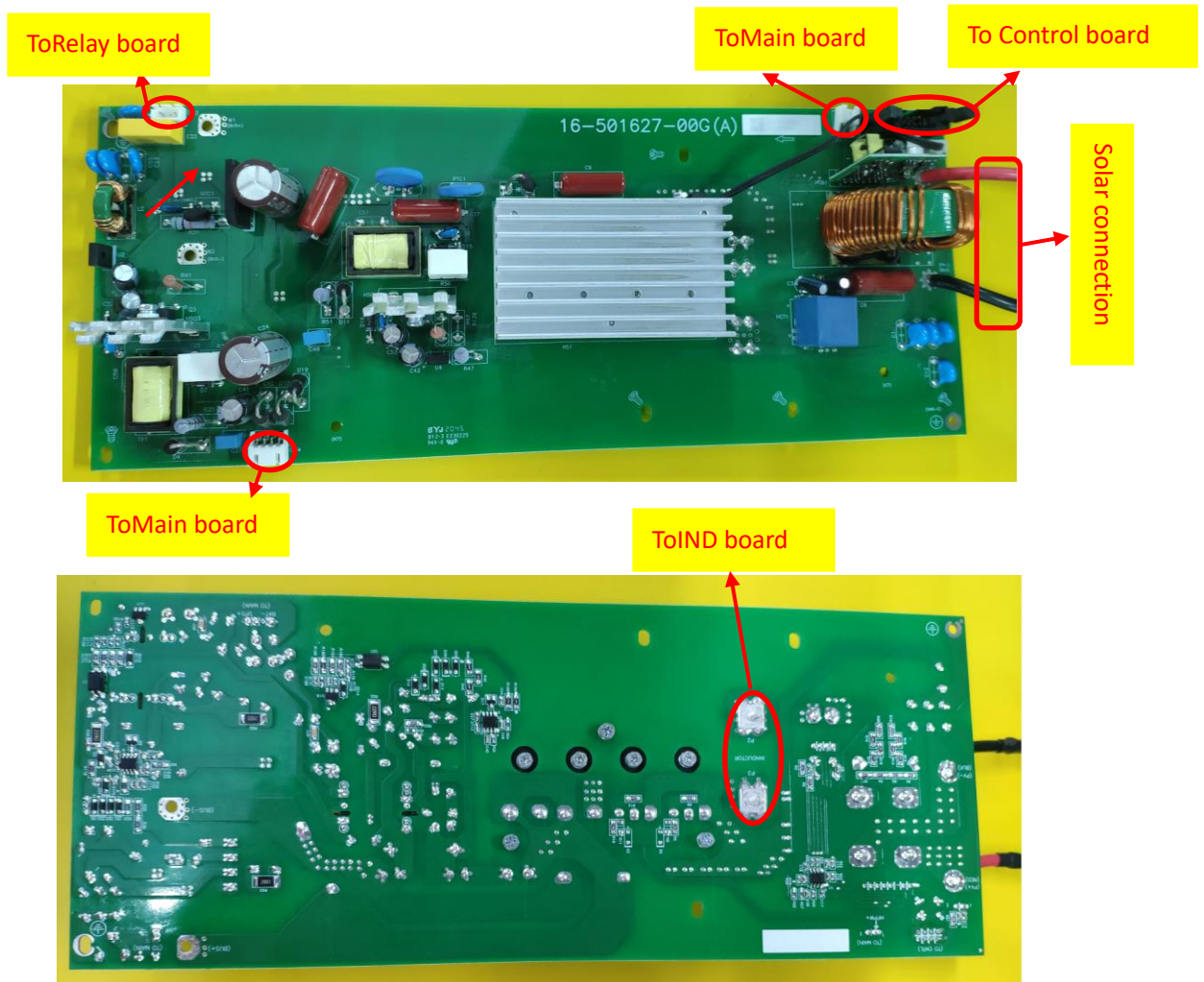


Control board:

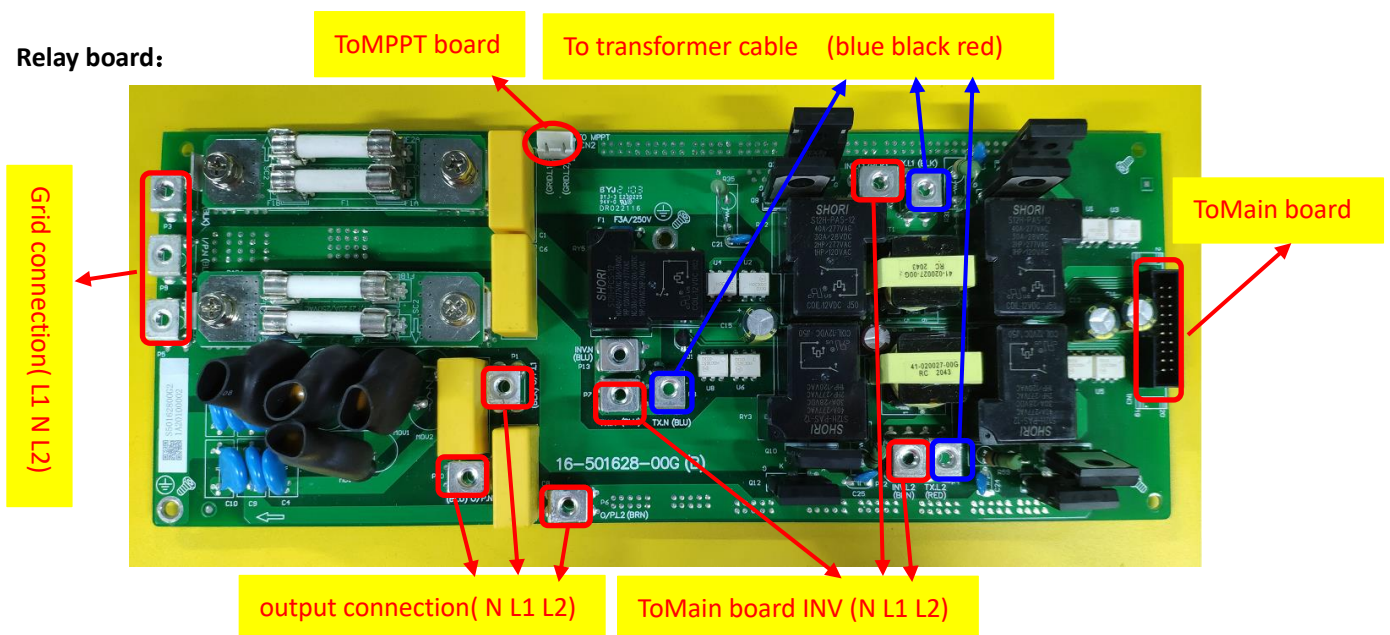


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MPPT board:



Relay board:



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2. Troubleshooting

2.1 How to do

When the inverter was faulty, normally there are two main symptoms:

- No display at all;
- Fault code or warning code on the LCD;

When the fault occurred, please help to record the fault information and follow “How to check” of part 2.3 to check the inverter, then feedback the checking result to the service center. It will be very helpful for solving the problem as soon as possible.

2.2 Check the fault information

Please follow the steps as below to find the issues!

Make sure that you can finish all the steps and feedback us the results. Or we may not be able to give you the right solution.

Step 1: Test the battery working mode.

Before turning on the inverter, only connect the battery with the inverter which means no solar input and grid input. Turn on the switch, the LCD will light up and wait for the battery connecting to load.

If the connection is failed, please record the fault code.

Step 2: Test the grid bypass mode.

Before turning on the inverter, only connect the utility with the inverter. Without press any buttons, the LCD will light up. And wait for the utility connecting to load.

If the connection is failed, please record the fault code.

Step 3: Test the solar mode.

Before turning on the inverter, only connect the solar with the inverter. Without press any buttons, the LCD will light up. And wait for the solar connecting to load.

If the connection is failed, please record the fault code.

2.3 Fault condition

Note:

When open the top cover, please have a look first, are there any obviously damaged parts?

When take the main board out, please have a look around, are there any obviously damaged parts?

2.2.1. Not working at all/ No display

Description	The inverter couldn't startup completely.
Possible reason	1. SPS module damaged.
How to check	1. Firstly, please measure the resistor between BAT+ and BAT-. If it is not shorted, only connect the inverter with battery, and press “ON” button, could the inverter startup? If not, please check the fan. 2. If the LCD couldn't light up and fan doesn't work, please disconnect all the wires and open the top cover, and then take the main board outside by following part 4.

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How to solve	Replace the main board.
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2.2.2. 09 fault

Description	Bus soft start fails.
Possible reason	DC-DC module was damaged.
How to check	Check the main board by following “3.1~3.4”;
How to solve	Repair the main board or replace it directly.

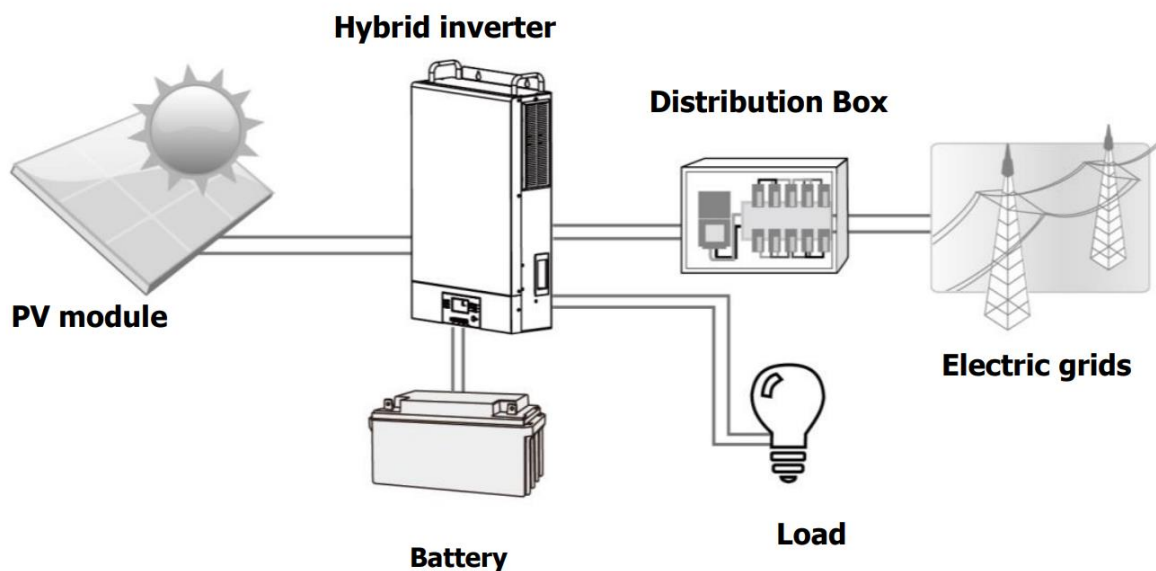
2.2.3. 56 fault

Description	Battery couldn't be detected.
Possible reason	Wire connection or fuse was burnt.
How to check	1. Check the wire connection, the priority of the battery cable; 2. Check the main board by following “3.1”.
How to solve	Repair the main board or replace it directly.

2.4 Test step

After replacing all defected components, testing steps can be used to confirm the repair result and the reliability of the Inverter.

Set up the testing system as below:



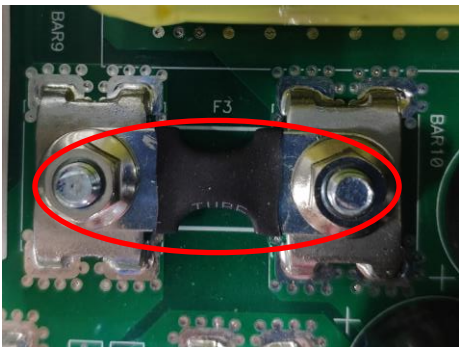
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3. Checking and measuring guide

3.1 Check the battery side components

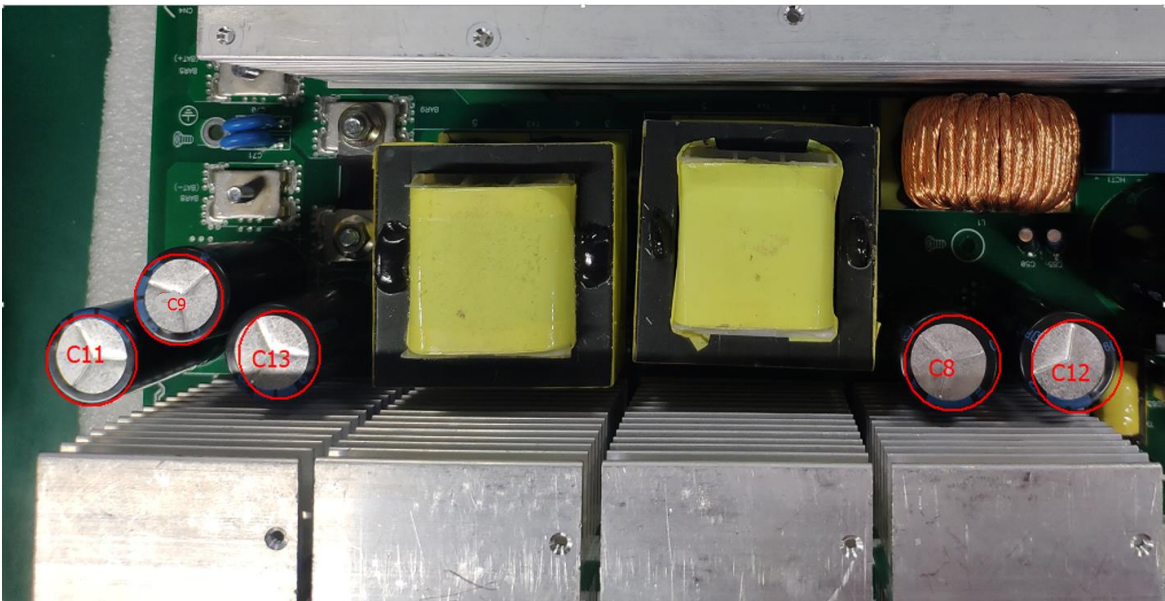
Fuse and capacitors

F3



Parts	Attribute	Reference values	Failure status
F3	Resistor	0 ohm	Open

C11/C9/C13/C8/C12



If the capacitors explode as below, they need to be replaced.



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Power devices

DC/DC MOSFET: Q19/Q13/Q18/Q23 & Q24/Q11/Q17/Q20 & Q36/Q21/Q22/Q12 & Q40/Q26/Q25/Q14



Parts	Attribute	Reference values	Failure status
All:	Resistor ¹	GS: 13.3K GD: 540K DS: 0.58M	Short or explosion
	Diode	SD: 0.37V DS: OL	

Note1: When you use the multimeter to measure the resistor of the transistor, because of the capacitor in the circuit, it will cause the changing of the values when you measure the DS and GD. So we recommend you measure the diode forward voltage of SD, and the resistor of GS. These two values can reflect the situation of the transistor more correctly.

Note: If one or more of them were damaged, please replace all of them.

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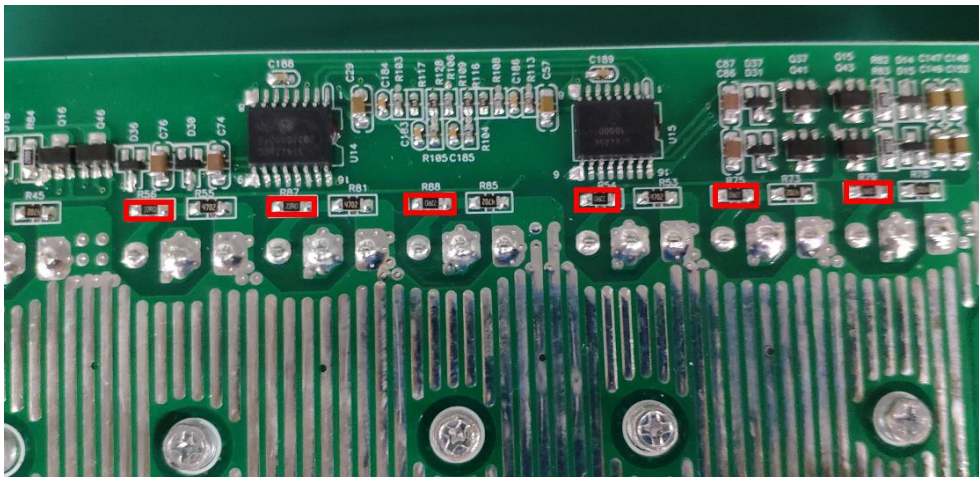
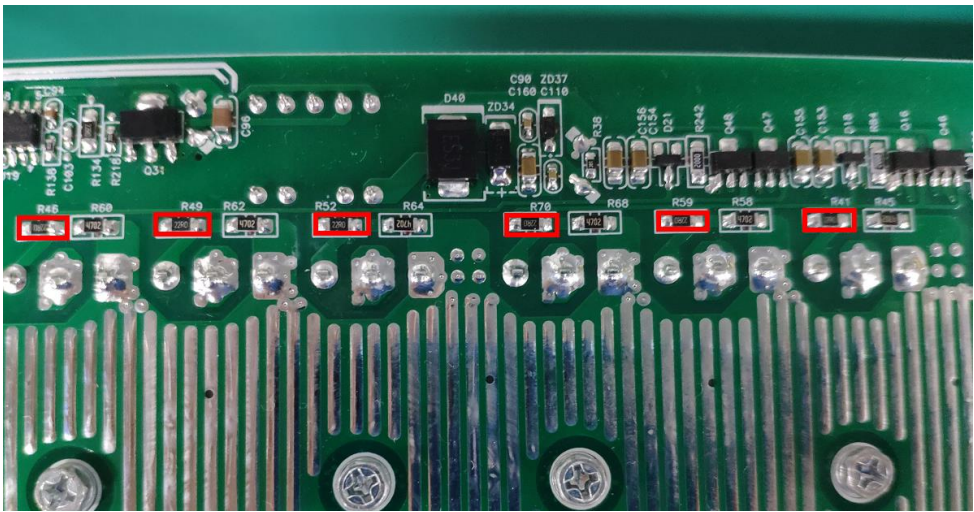
3.1.1. Drivers (This part is only used for repair checking)

Note: Drivers usually need to be checked when users want to repair the boards. Because when power devices were damaged, the high voltage will rush to driver circuit through the gates of power devices.

The reference of the resistors list as below:

R46/R49/R52/R70/ R59/R41

R56/R87/R88/R54/R75/R79

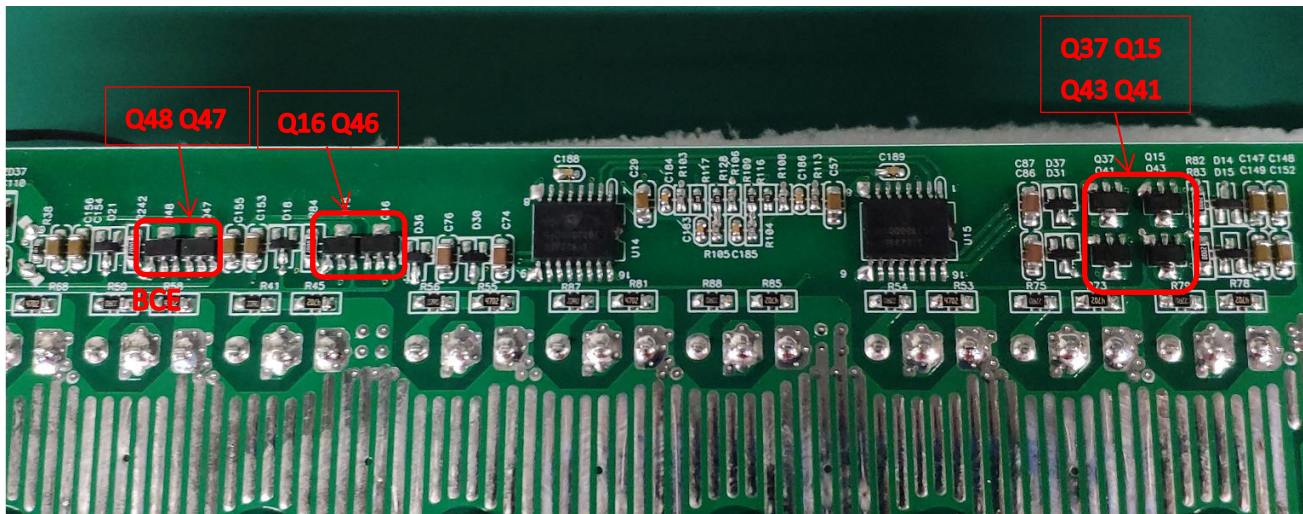


Use multimeter to measure each resistor, find the burnt resistors and replace them; don't need to replace them all.

Parts	Attribute	Reference values	Failure status
All: 22ohm	Resistor	22 ohm	Open or other values

If the resistors need to be replaced, please also check the driver transistors and control IC.

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The Q47and Q46 are 11-400011-00G (TR 2A 50V NPN SOT-89)

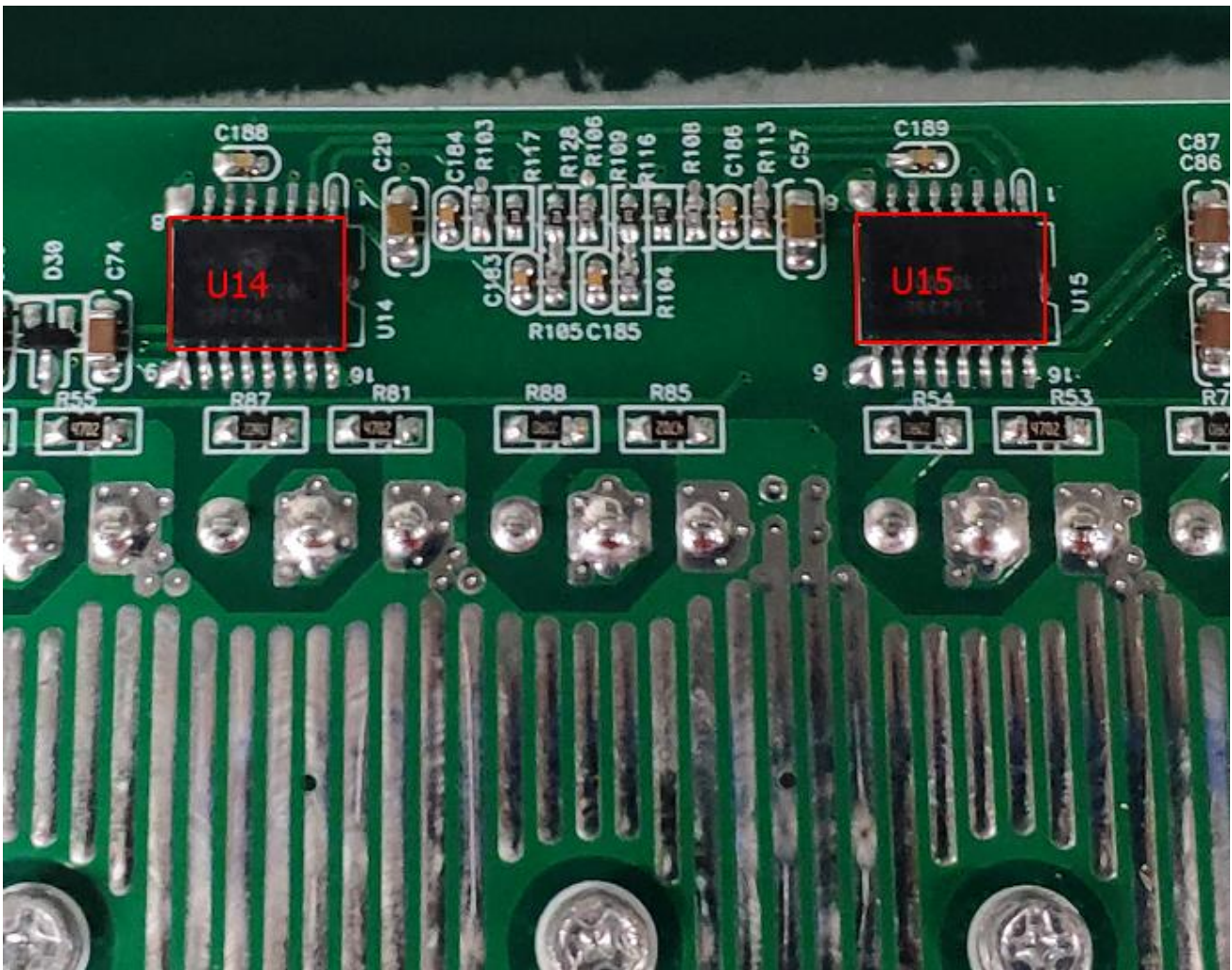
The Q48and Q16 are 11-400010-00G (TR 3A 50V PNP SOT-89)

The Q37and Q41 are 11-400011-00G (TR 2A 50V NPN SOT-89)

The Q15and Q43 are 11-400010-00G (TR 3A 50V PNP SOT-89)

Parts	Attribute	Reference values	Failure status
Q47/Q46/Q37/Q41	Resistor	BE: 125K BC: 100K CE: OL	Short or explosion
	Diode	BE: 0.55V BC: 0.49V CE: 2.8V	
Q48/Q16/Q15/Q43	Resistor	BE: 134k BC: 310K CE: 15.7k	Short or explosion
	Diode	BE: 0.55V BC: 1.96L CE: 0.29V	

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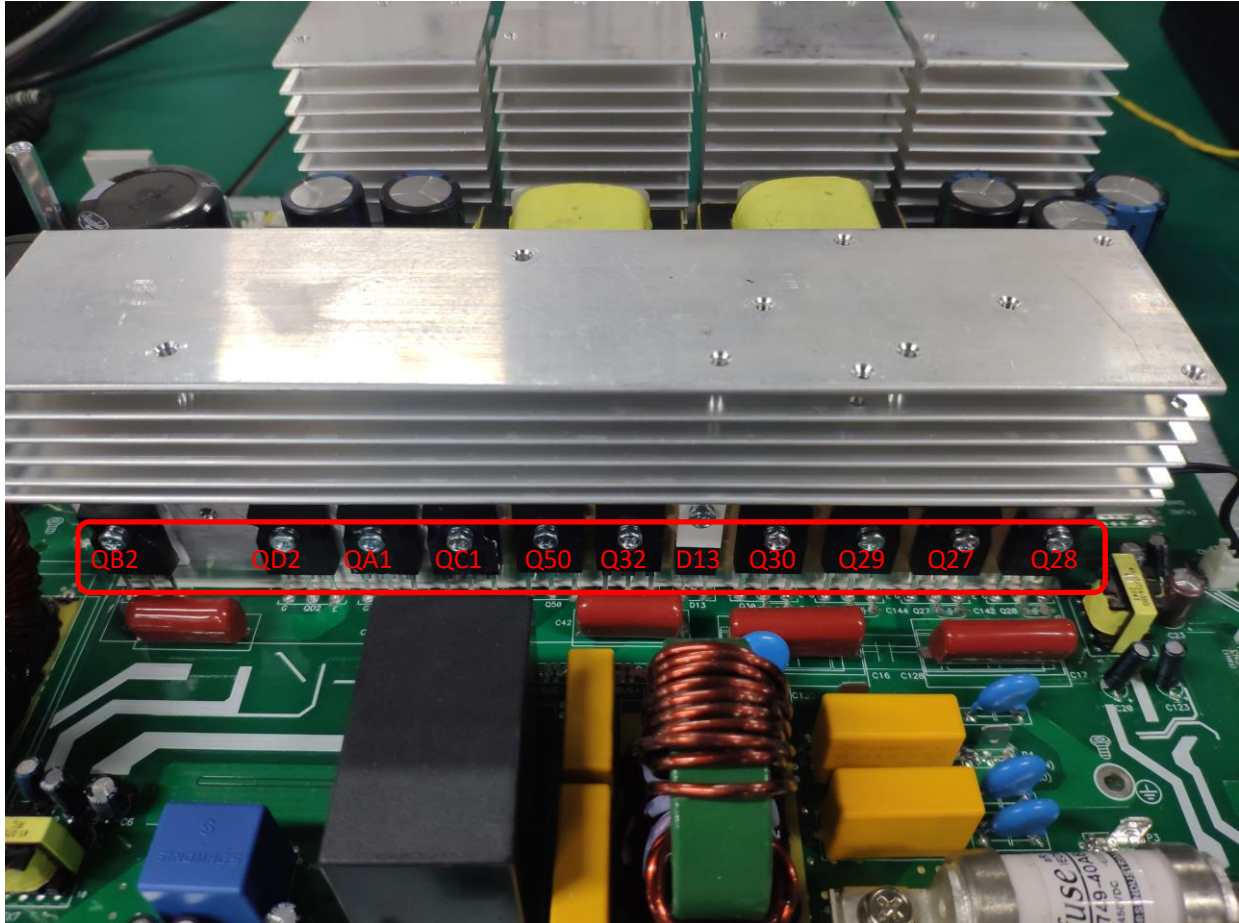
Parts	Attribute	Reference values	Failure status
U14/U15	Resistor	Pin14TOPin16: 3.2k Pin9TOPin11: 3.2k	Short or explosion
Note: If you are not sure about these components, we recommend you replacing them all.			

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3.2 Check the bus side components

Power devices

DC/DC IGBT: Q30/Q29/Q27/Q28

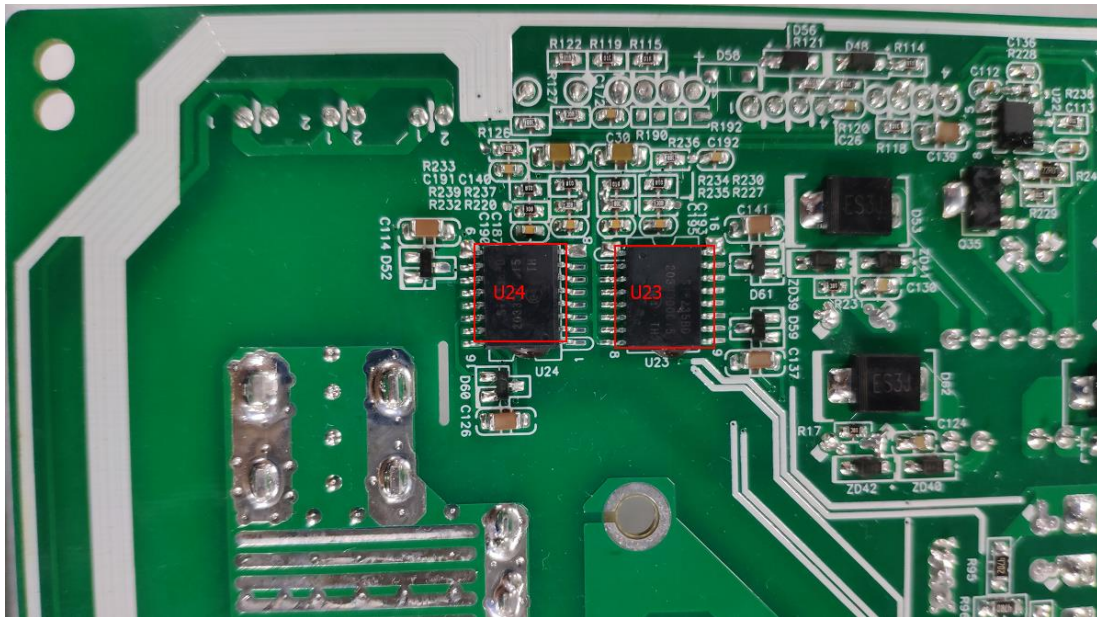


Parts	Attribute	Reference values	Failure status
Q27/Q28/Q29/Q30	Resistor ¹	GE: 22.2 K GC: 215.5K CE:400-500K	Short or explosion
	Diode	EC: 0.36V CE: OL	

Note1: When you use the multimeter to measure the resistor of the transistor, because of the capacitor in the circuit, it will cause the changing of the values when you measure the CE and GE. So we recommend you measure the diode forward voltage of EC, and the resistor of GE. These two values can reflect the situation of the transistor more correctly.

Note: If one or more of them were damaged, please replace all of them.

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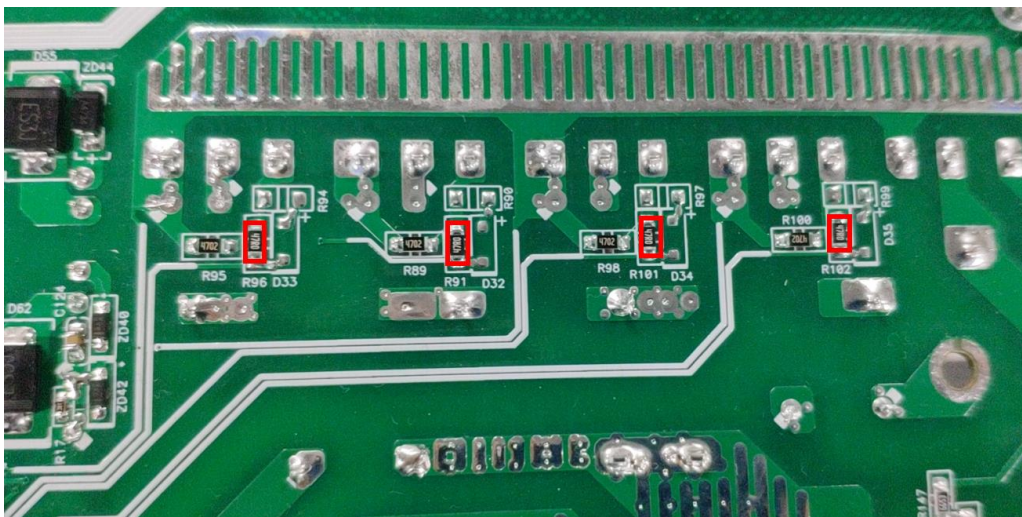


Parts	Attribute	Reference values	Failure status
U23/U24	Resistor	Pin14TOPin16: 3.4k Pin9TOPin11: 141k	Short or explosion

Note: If you are not sure about these components, we recommend you replacing them all.

Drivers (This part is only used for repair checking)

Meanwhile, we also need to check the driver tubes of these power tubes.



Parts	Attribute	Reference values	Failure status
R96/R91/R101/R102	Resistor	47 ohm	Open or other values

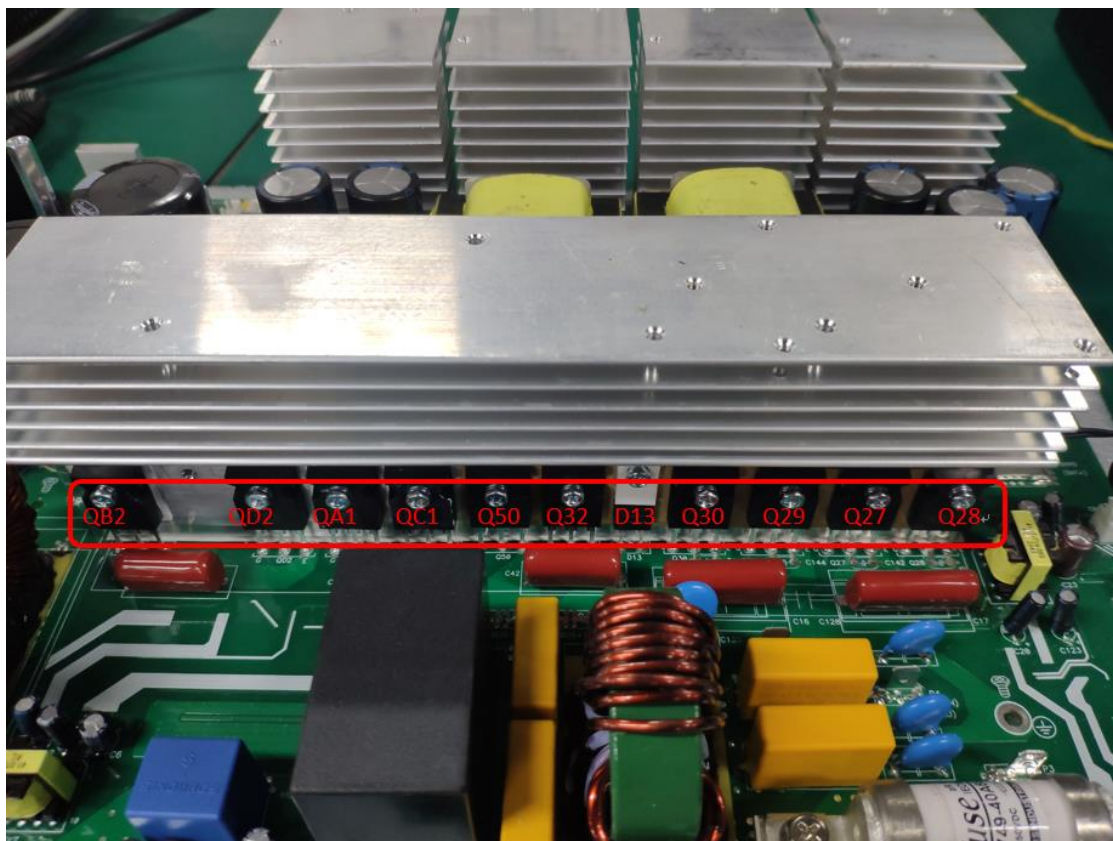
Note2: When test the diode; please remove the R90/R99/R94/R97 from the board, or the test result is not right.

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Check the buck circuit

Power devices

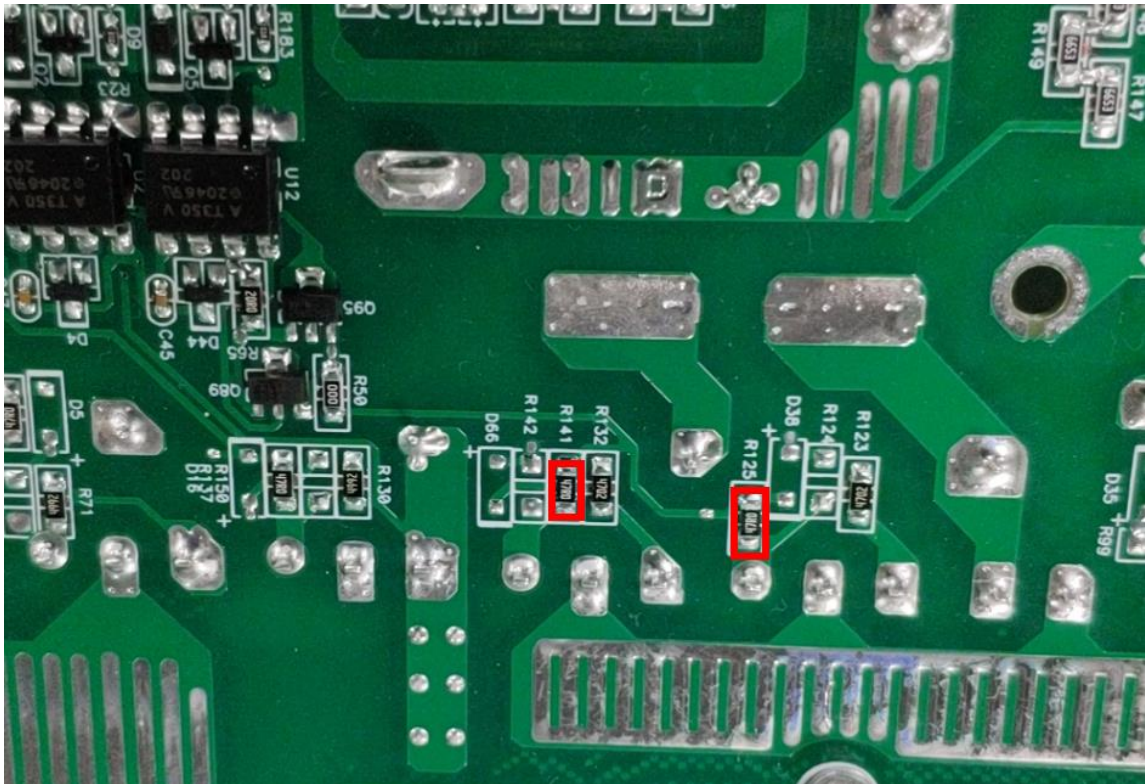
BUCK MOSFET and Diode: Q50 / Q32 / D13



Parts	Attribute	Reference values	Failure status
Q50 / Q32	Resistor	GE: 23.5 K GC: 193K CE: 400-500K	Short or explosion
	Diode	SD or CE: 0.36V DS or EC: OL	
D13	Resistor	+ to -: 185K - to +: OL	
	Diode	+ to -: 0.38V - to +: OL	

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Drivers (This part is only used for repair checking)



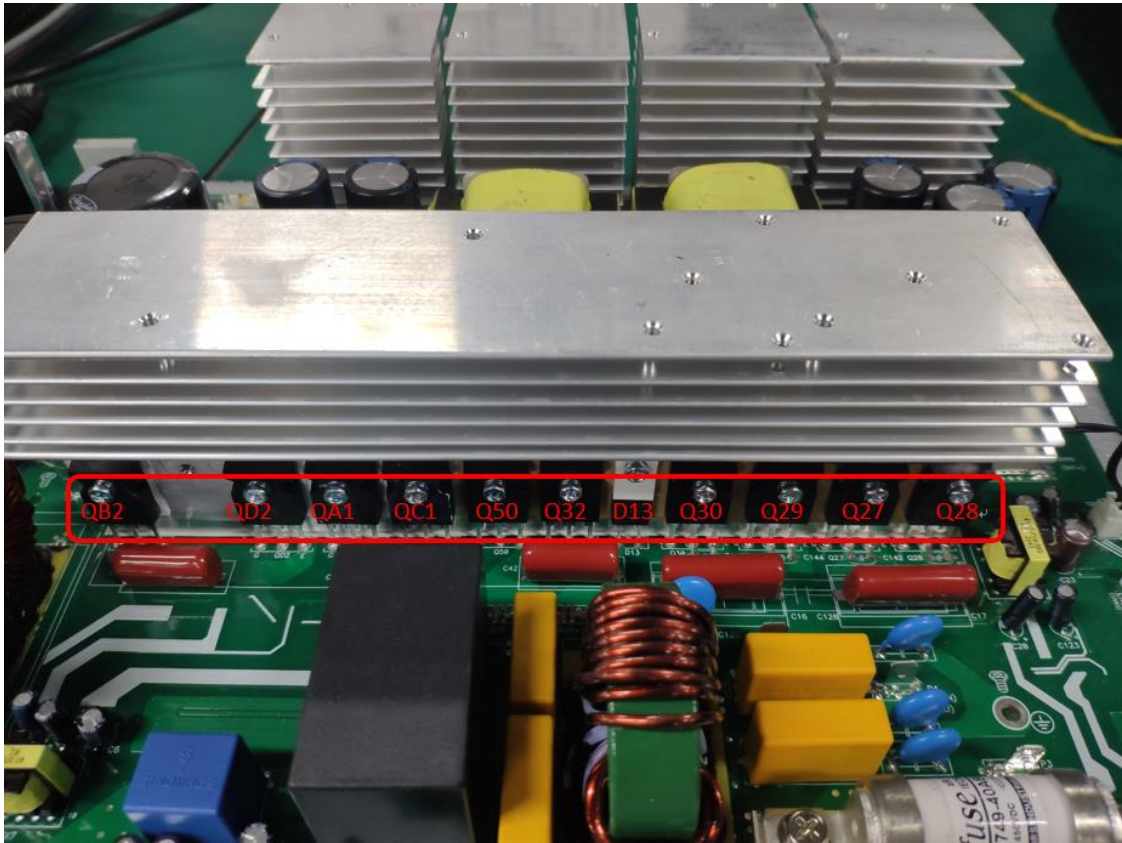
Parts	Attribute	Reference values	Failure status
R125 / R141	Resistor	47 ohm	Open or other values
Note: When test the diode; please remove the R124/R142 from the board, ortherwise the test result is not right.			

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3.3 Check the INV full bridge

Power devices

INV IGBT: QB2/QD2/QA1/QC1

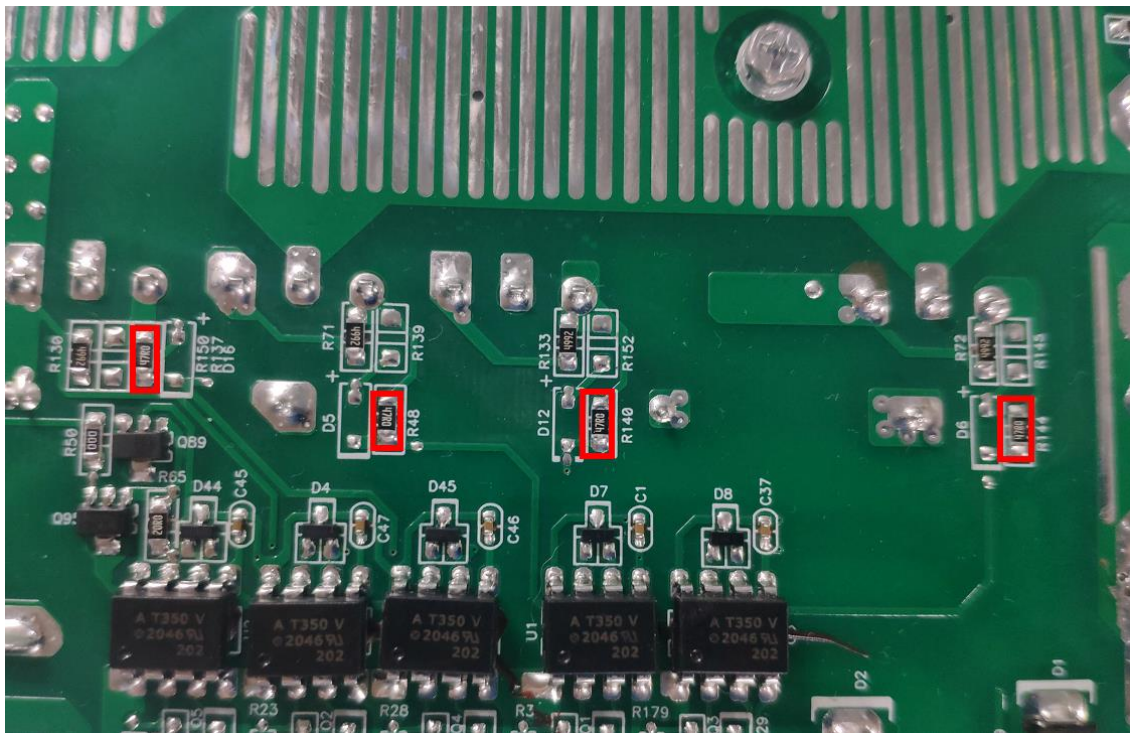


Parts	Attribute	Reference values	Failure status
QB2/QD2/QA1/QC1	Resistor	GE: 22.5K GC: 227k CE: 10.5M	Short or explosion
	Diode	EC: 0.37V CE: OL	

Note1: If one or more of them were damaged, please replace all of them.

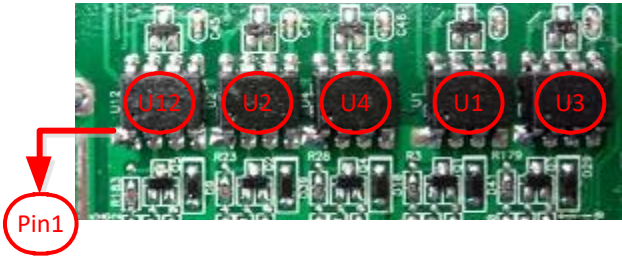
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Drivers



Parts	Attribute	Reference values	Failure status
R137/R48/R140/R144	Resistor	47 ohm	Open or other values

Optocoupler: U12/U2/U4/U1/U3

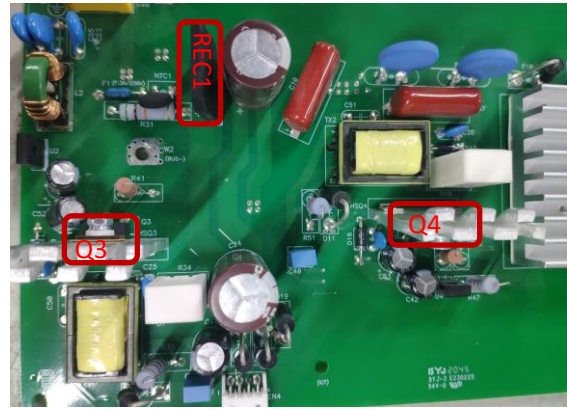
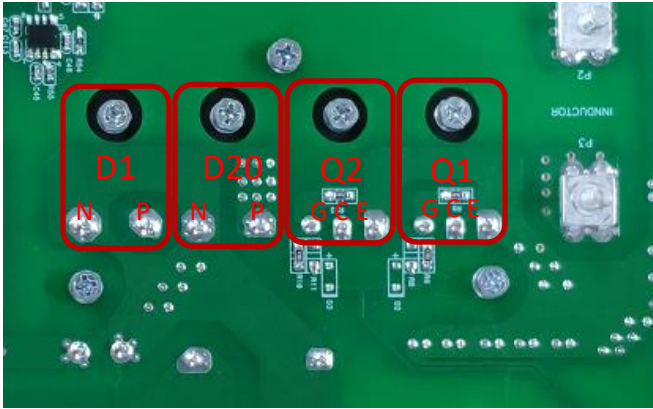


Parts	Attribute	Reference values	Failure status
U1/U2/U3/U4/U12	Resistor	PIN8 TO PIN5: 0.976M PIN7 TO PIN5: 0.976M	Short or explosion

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3.4 Check the MPPT board

Power devices



Parts	Attribute	Reference values	Failure status
Q1, Q2,	Resistor	GE: 25k GC: 210K CE: OL	Short or explosion
	Diode	EC: 0.381V CE: OL	
D1、D20	Resistor	P to N: 202.8k N to P: OL	Short or explosion
	Diode	P to N: 0.38V N to P: OL	
REC1	Resistor	+ to -: 406k - to +: 278K	Short or explosion
	Diode	+ to -: OL - to +: 0.5V	
Q4、Q3	Resistor	GS: 30K-50K GD: 300K-400K DS: OL	Short or explosion
	Diode	SD: 0.511V DS: OL	

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4. Disassembling guide

4.1 Open the case

Remove screws on the top cover



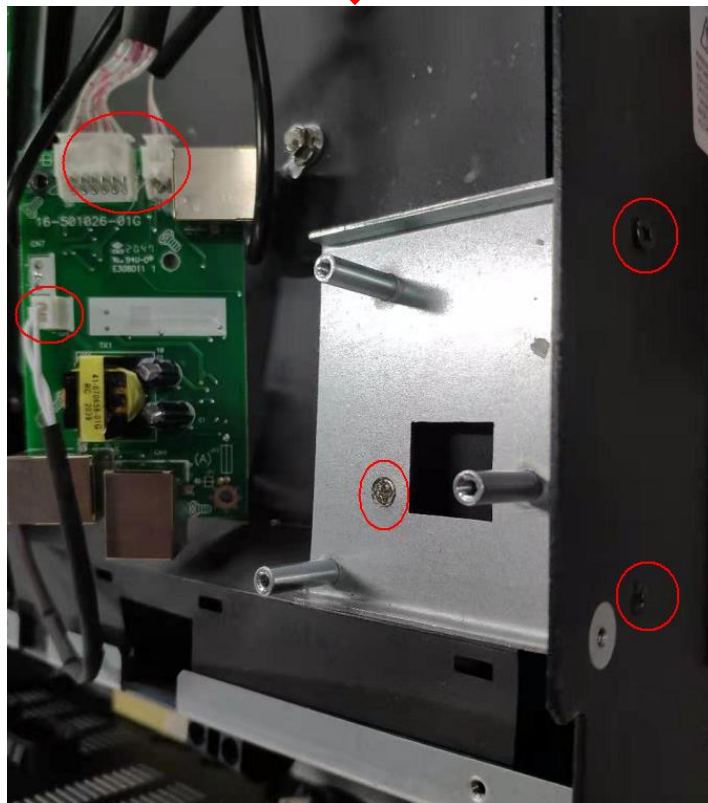
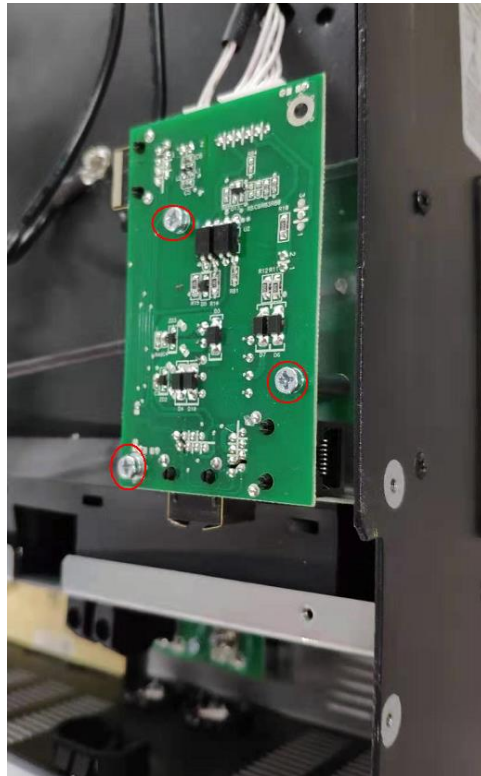
Remove the remote control box on the top cover and then remove the top cover



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4.2 Remove the COMM board

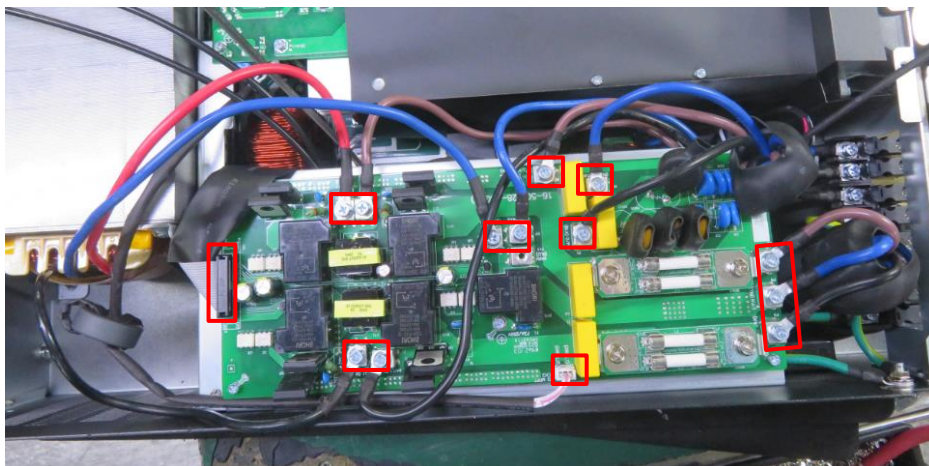
Remove the screws and three cables of the COMM board, and then remove the iron parts



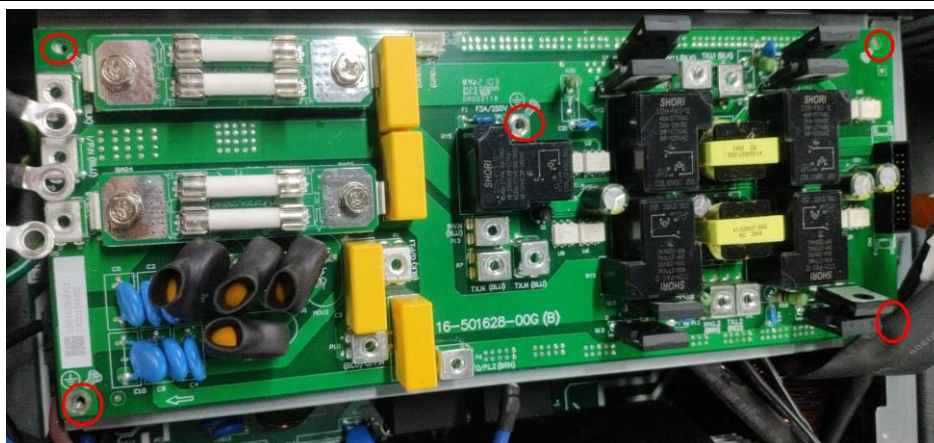
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4.3 Remove the Relay board

Remove the cables
on the relay board.



Remove the fixing
screws.



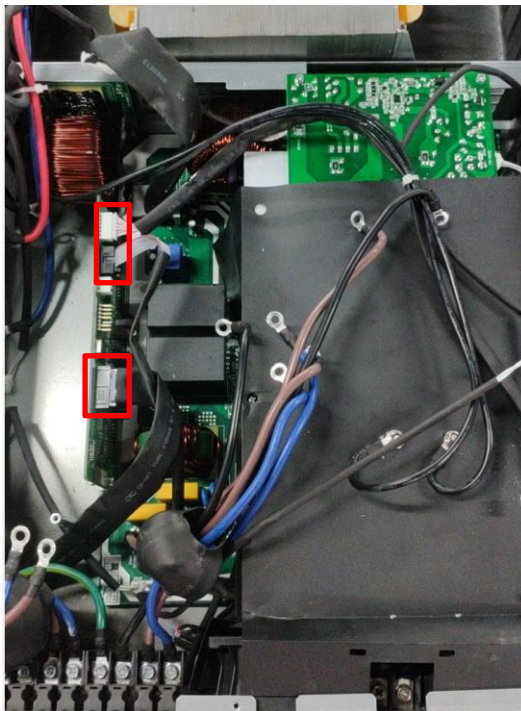
Remove the
supporting iron



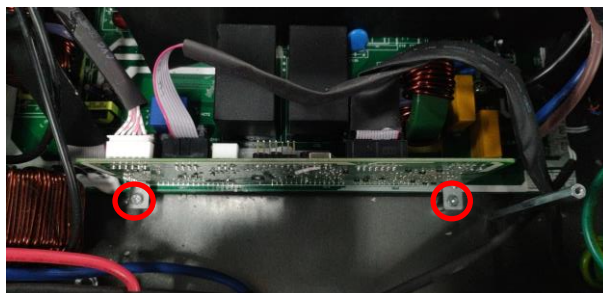
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4.4 Remove the control board

Remove the cables on the control board.



Remove the fixing screws.



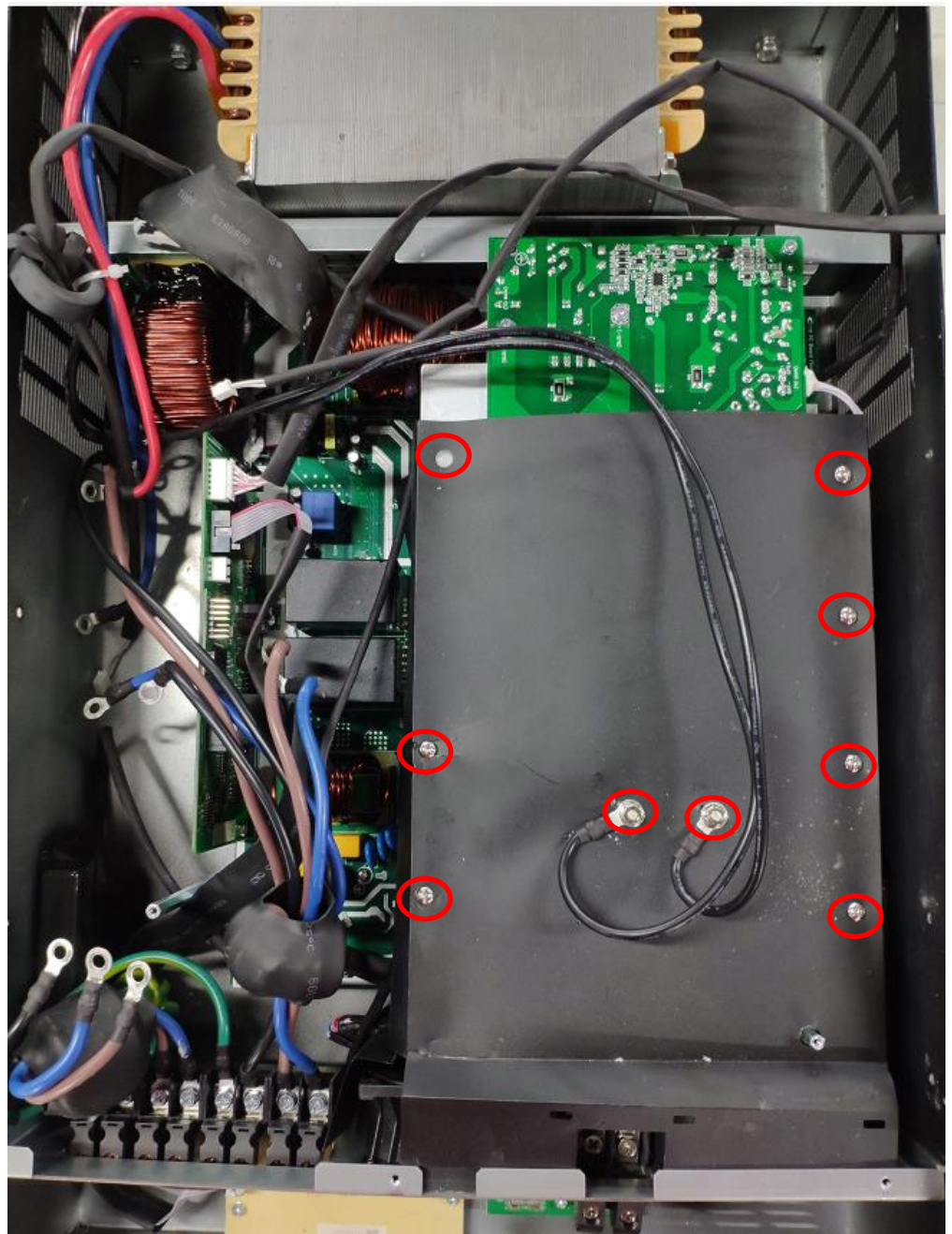
Take out the control board.

Note: When you put the new control board on the main board, please make sure that the connection is correct and tighten. Don't forget to put the screws and cables back.

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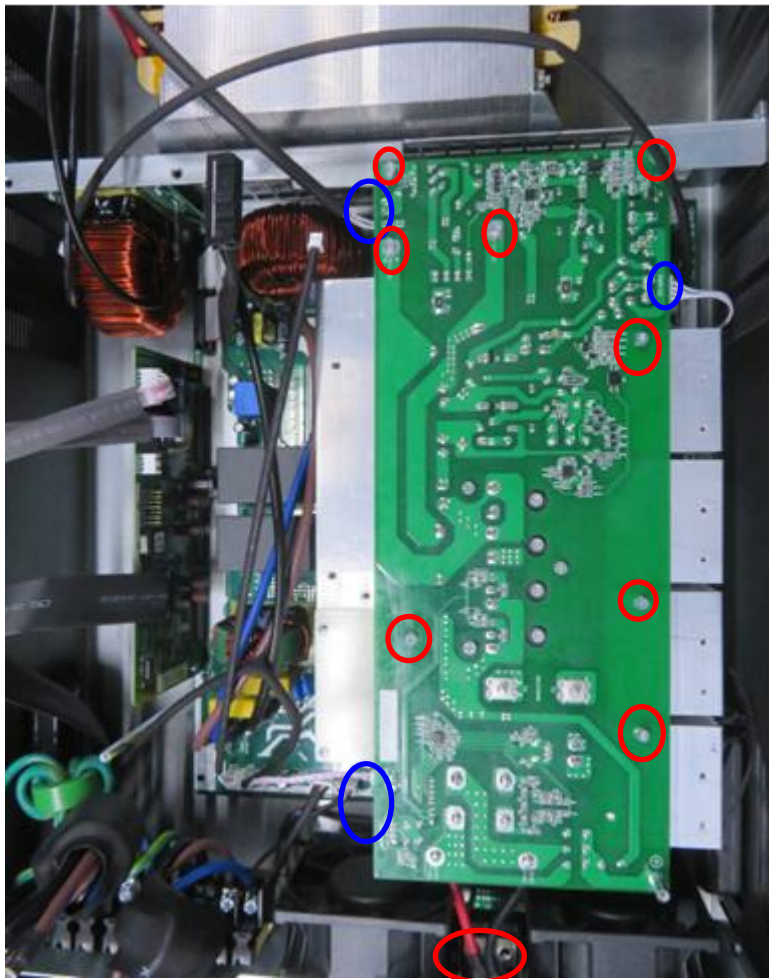
4.5 Remove the fan paper and the MPPT board.

1. Take the plastic screws out.
2. Take two nuts out.
3. Take six screws out.
4. you can take the fan paper off.



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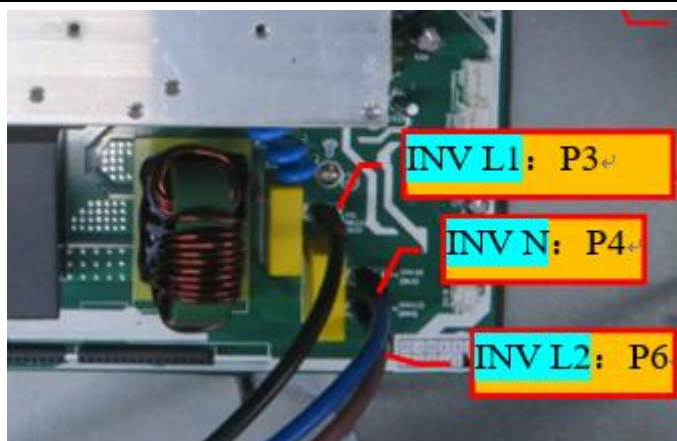
Remove the screws and the signal cables of the MPPT board , and you can take the MPPT board paper off.



4.6 Remove the main board.

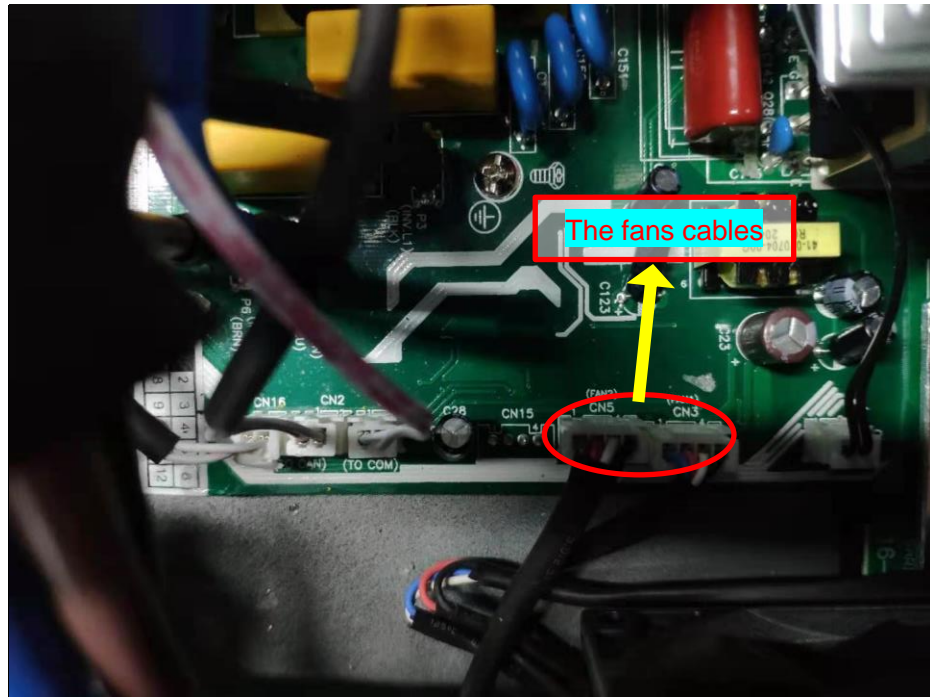
Note: Before replace the main board, please follow 4.2 ~ 4.4, remove the control board, MPPT board, and fans first.

Remove the power cables of Inverter output. Black cable is line 1; brown cable is line 2; blue cable is neutral. Do not make the wrong polarity.



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Remove the fans cables.



Remove the screws and the signal cables on the main board. And then you can take the main board out.

Note: There are ten screws to fix the main board.

